Atlantic_Gaming - Gantt Chart

ID	Name	Start	Finish
0000	Order received	9/15/2008	9/15/2008
0001	Workorder Defined	9/15/2008	9/15/2008
0010	**Product Transfer / Collator to VTC1**	**1/11/2009**	**2/24/2009**
0020	**Product Transfer / VTC1 to U-Turn**	**12/29/200**	**2/6/2009**
0040	**Product Transfer / VTC2 to Curing Table**	**12/13/200**	**1/22/2009**
0050	**VTC-3 2000-1150 With Heat Resistant Belts**	**11/10/200**	**1/12/2009**
0051	Specification	11/10/200	11/14/2008
0052	Procurement	11/17/200	12/16/2008
0053	Release Job	12/22/200	12/22/2008
0054	Pull Parts	12/23/200	12/23/2008
0055	Assemble	12/24/200	1/4/2009
0056	Burn-in / Checkout	1/5/2009	1/6/2009
0057	Mount UV Dryer	1/7/2009	1/8/2009
0058	UV Dryer Exhaust	1/9/2009	1/9/2009
0059	UV Dryer Guarding	1/10/2009	1/12/2009
0060	**MFT 950 IP SLD STANDARD CONFIG**	**11/10/200**	**12/17/2008**
0070	**HDSR 1000-950**	**11/11/200**	**12/12/2008**
0090	**APL 2000-950 AUTOMATIC PRODUCT LOADER**	**11/16/200**	**12/25/2008**
0100	**AIR INJECTION ASSEMBLY**	**9/15/2008**	**3/5/2009**
0110	**DUAL HSC-5 HIGH SPEED FLIGHTED COLLATOR**	**10/8/2008**	**2/16/2009**
0110.2	Determine Collator Synchonization	10/8/2008	10/14/2008
0110.3	Design Synchonization	10/21/200	11/3/2008
0111	Procurement	11/1/2008	12/10/2008
0112	Release Job	12/11/200	12/11/2008
0113	Pull Parts	12/12/200	12/14/2008
0114	Sub-assy	12/15/200	1/30/2009
0115	Move to Remote Facility	1/31/2009	1/31/2009
0116	Final Assy	2/1/2009	2/15/2009
0117	Burn-in / Checkout	2/16/2009	2/16/2009
0120	**INK JET SYSTEM HEAD MOUNTING**	**11/24/200**	**12/28/2008**
0130	**VTC-1 3000-1150 HIGH SPEED VACUUM TRACK CONVE**	**10/17/200**	**12/16/2008**
0130.2	Dertermine VTC Synchronization	10/17/200	10/17/2008
0130.4	Design Synchronization	10/28/200	11/10/2008
0131	Procurement	11/12/200	11/24/2008
0132	Release Job	11/26/200	11/26/2008
0133	Pull Parts	11/27/200	11/27/2008
0134	Assemble	11/28/200	12/7/2008
0135	Burn-in / Checkout	12/16/200	12/16/2008
0140	**CONVEYOR FOR 180 DEGREE TURN**	**11/18/200**	**1/12/2009**
0141	Specification	11/18/200	12/5/2008
0142	Procurement	12/8/2008	1/12/2009
0150	**SHEET TURN OVER DEVICE**	**10/27/200**	**1/16/2009**
0151	Specification	10/27/200	12/5/2008
0153	Procurement	12/8/2008	1/12/2009
0155	Mount	1/13/2009	1/14/2009
0156	Test	1/15/2009	1/16/2009
0160	**DOUBLE SHEET DETECT IN COLLATOR**	**12/7/2008**	**2/20/2009**
0170	**VTC-2 3000-1150 HIGH SPEED VACUUM TRACK CONVE**	**11/4/2008**	**12/23/2008**
0171	Procurement	11/4/2008	12/8/2008
0172	Release Job	12/9/2008	12/9/2008
0173	Pull Parts	12/10/200	12/10/2008
0174	Assemble	12/11/200	12/21/2008
0175	Burn-in / Checkout	12/23/200	12/23/2008
0180	**EMERGENCY STOPS FOR SYSTEM**	**12/14/200**	**2/27/2009**
0190	**VACUUM PUMP**	**11/24/200**	**12/26/2008**
0200	**COUNTER STACKER**	**10/26/200**	**2/12/2009**
0201	Specification	10/26/200	12/6/2008
0202	Procurement	12/7/2008	2/7/2009
0203	Install & Test	2/10/2009	2/12/2009
0210	**FACILITY**	**10/1/2008**	**12/15/2008**
0220	**ASSISTANCE FOR DOMINO**	**12/29/200**	**2/12/2009**
0230	**SYSTEM INTEGRATION AND TESTING**	**10/1/2008**	**3/6/2009**
0231	Layout	10/1/2008	12/21/2008
0232	Conveyors	2/20/2009	2/21/2009
0233	1 Feed Station	2/18/2009	2/23/2009
0234	5 Feed Stations	2/18/2009	2/23/2009
0235	Vacuum	2/23/2009	2/24/2009
0236	Encoders - VTC-1,2,3,4 Collator	2/17/2009	2/18/2009
0239	I/O Box for Feeder Control	2/16/2009	2/19/2009
0240	Signal to I/O Box at each lug space	2/20/2009	2/23/2009
0242	Photocells - VTC-1,2,3,4	1/12/2009	1/13/2009
0243	Print Heads on VTC-1	1/27/2009	1/27/2009
0244	Camera on VTC-1	12/10/200	12/10/2008
0246	Camera on VTC-2	12/23/200	12/23/2008
0247	Print Heads on VTC-2	12/23/200	12/23/2008
0251	Camera on VTC-4	1/16/2009	1/16/2009
0252	System Testing	2/28/2009	3/6/2009
0310	**VTC-4 2000-1150 Camara Table**	**11/3/2008**	**12/31/2008**
0311	Procurement	11/3/2008	12/7/2008
0312	Release Job	12/8/2008	12/9/2008
0313	Pull Parts	12/10/200	12/10/2008
0314	Assemble	12/15/200	12/29/2008
0315	Burn-in / Checkout	12/31/200	12/31/2008
0320	**Research Drop From Feeder to Collator**	**11/24/200**	**12/7/2008**
0330	**System Specifications**	**10/7/2008**	**10/28/2008**
0340	**OEM Equipment Selection**	**10/28/200**	**12/16/2008**
0350	**Product Transfer - Turn-Over to VTC-2**	**12/16/200**	**2/18/2009**
0360	**Product Transfer - Curing Table to Camera Table**	**12/21/200**	**2/13/2009**
0370	**Product Transfer - Camera Table to Stacker**	**12/28/200**	**2/26/2009**
0380	**MFT 950 IP SLD / APL Prototype**	**10/13/200**	**12/29/2008**
	Workorder released 2008165	10/13/200	10/13/2008
	Design specifications	10/14/200	10/27/2008
	Design components	10/28/200	11/9/2008
	Procurement	11/13/200	12/8/2008
	Release job	12/9/2008	12/9/2008
	Build	12/11/200	12/23/2008
	Test	12/26/200	12/29/2008
0900	**System installation**	**3/8/2009**	**4/17/2009**
	Factory Acceptance Test	3/8/2009	3/11/2009
	Customer requested modifications	3/12/2009	3/13/2009
	System Teardown	3/14/2009	3/20/2009
	System Packing	3/21/2009	3/23/2009
	Shipping	3/24/2009	3/25/2009
	Receipt at customer facility	4/1/2009	4/1/2009
	System setup	4/2/2009	4/8/2009
	System testing	4/9/2009	4/15/2009
	Customer Acceptance Test	4/17/2009	4/17/2009
0400	**Sample run January 23**	**1/23/2009**	**1/23/2009**
0410	**Feeder Station #1**	**12/8/2008**	**12/16/2008**
0420	**Feeder Station #2**	**12/18/200**	**12/31/2008**
0430	**Feeder Station #3**	**1/2/2009**	**1/12/2009**
0440	**Feeder Station #4**	**1/14/2009**	**1/22/2009**
0450	**Feeder Station #5**	**1/23/2009**	**2/5/2009**
0460	**Feeder Station #6**	**2/6/2009**	**2/17/2009**

				September 2008				October 2008					November 2008					December 2008					January 2009					February 2009					March 2009					April 2009				May 2009	
				15	22	29	06	13	20	27	03	10	17	24	01	08	15	22	29	05	12	19	26	02	09	16	23	02	09	16	23	30	06	13	20	27	04	11					
0110-0	Administration			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0100-0	Accounting			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0010	Sales			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	8.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0020	Electrical			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	8.00	8.00	8.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0030	Mechanical Design			4.00	8.00	0.00	0.00	0.00	0.00	8.00	0.00	0.00	0.00	4.00	8.00	0.00	8.00	16.00	16.00	20.00	20.00	0.00	8.00	0.00	0.00	0.00	0.00	40.00	8.00	8.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0040	Software			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	16.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0021	Electrical Engineer - Greg			0.00	0.00	0.00	0.00	0.00	0.00	16.00	0.00	0.00	0.00	0.00	0.00	12.00	2.00	8.00	0.00	0.00	0.00	8.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0022	Electrical Tech. - Tim S.			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	4.00	16.00	0.00	0.00	12.00	16.00	0.00	16.00	8.00	0.00	0.00	0.00	40.00	16.00	40.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0023	Electronic Tech. - Dave			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0024	Electrical Assy. - Holly			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	4.00	4.00	4.00	4.00	8.00	4.00	0.00	4.00	4.00	8.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0025	Electrical Assy. - Pat			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0031	Mech. Engineer - Arild			0.00	0.00	0.86	1.43	4.63	13.43	9.34	10.32	1.43	1.43	0.86	1.43	1.43	1.43	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0032	Mech. Engineer - Jeff			0.00	0.00	4.39	7.32	7.32	7.32	7.32	7.32	7.32	7.32	4.39	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0033	Mech. Designer - John			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0034	Mech. Designer - Brad			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0035	Mech. Tech.- Tim P.			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	8.00	24.00	8.89	22.22	16.89	16.00	8.00	4.00	12.00	0.00	8.00	0.00	40.00	16.00	48.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0036	Machine Shop - John G.			0.00	0.00	0.00	8.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	8.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0037	Machinist - Tom			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	8.00	0.00	0.00	16.00	0.00	0.00	16.00	0.00	0.00	24.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0052	Assembly - Nick			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	40.00	16.00	64.00	20.00	63.04	71.74	71.74	71.74	71.74	60.00	60.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0060-0	Integration			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	8.00	0.00	8.00	37.50	37.50	37.50	45.50	45.50	37.50	43.00	44.00	40.00	40.00	8.00	8.00	16.00	24.00	40.00	24.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0061	Integration - Paul			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0070-0	Quality Assurance			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	8.00	0.00	0.00	0.00	0.00	0.00	0.00	8.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0080-0	Service			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	8.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	24.00	40.00	24.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0090-0	Materials			0.00	0.00	4.00	0.00	0.00	0.00	12.00	24.00	8.00	12.00	14.00	54.00	18.00	24.00	4.00	0.00	0.00	12.00	8.00	4.00	0.00	0.00	0.00	0.00	0.00	0.00	16.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0120-0	Management			0.00	0.00	0.00	0.00	0.00	0.00	40.00	8.00	36.00	32.00	8.00	40.00	16.00	0.00	0.00	0.00	0.00	0.00	8.00	0.00	0.00	0.00	0.00	0.00	40.00	0.00	8.00	16.00	0.00	0.00	8.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0041	Software Eng. - Ryan			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0042	Software Eng. - Chris			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0043	Software Eng. - Eric			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0050-0	Production			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	40.00	11.43	69.14	21.43	81.04	83.74	71.74	79.74	71.74	68.00	60.00	24.00	0.00	0.00	0.00	8.00	16.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0051-1	Assembly - Frank			0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	24.00	0.00	24.00	0.00	24.00	12.00	12.00	18.00	6.00	24.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
0053	Assembly - Brian	12/1/2008		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	12.00	16.00	0.00	20.00	12.00	8.00	20.00	4.00	16.00	0.00	12.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00